

Date: Thursday, 16/10/2008 4:35:26 PM  
User: Julie Dawson

**Process Sheet**

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : 212 DETAIL PARTS
<b>Job Number</b> : 42657	
<b>Estimate Number</b> : 13228	
<b>P.O. Number</b> :	<b>Part Number</b> : D2127251101
<b>This Issue</b> : 16/10/2008 <b>S.O. No.</b> :	<b>Drawing Number</b> : D212-725-1
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : 16/10/2008 <b>Type</b> : PURCHASED PARTS	<b>Drawing Revision</b> :
<b>Previous Run</b> : 42653	<b>Material</b> : N/A
<b>Written By</b> :	<b>Due Date</b> : 23/10/2008 <b>Qty:</b> 1 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : <u>JLO 08 10 16</u>	
<b>Comment</b> :	

**Additional Product**

Job Number:



**Seq. #:**      **Machine Or Operation:**      **Description :**

1.0

PG

PURCHASING



**Comment:** PURCHASING

Issue P/O: 7396 to Eagle Copters

"Assembly of D212-725-1-101 with Dart IPP D212-725-1-101"

Send a copy of this IPP

OCT 29 2008

*[Signature]*

2.0

D2127251101

Bellcrank Assembly



**Comment:** Qty.: 1.0000 Each(s)/Unit    Total : 1.0000 Each(s)  
BELLCRANK ASSY

3.0

OUTSIDE SERVICE

OUTSIDE SERVICES



**Comment:** Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty    Part Number

Description    Batch

1    D212-725-1-101

Bell crank ass'y

W/ 45211

Attach serviceable tags

OCT 29 2008

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-101 REV. E

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Thursday, 16/10/2008 4:35:26 PM  
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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 42657

Part Number: D2127251101

Job Number:



Seq. #:

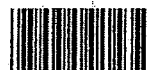
Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



AS

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

OCT 29 2008

5.0

QC5

INSPECT WORK TO CURRENT STEP



AS

Comment: INSPECT WORK TO CURRENT STEP

OCT 29 2008

6.0

PACKAGING 1

PACKAGING RESOURCE #1



N/A AS

Comment: PACKAGING RESOURCE #1

Identify and Stock

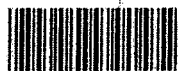
Location: \_\_\_\_\_

OCT 29 2008

7.0

QC21

FINAL INSPECTION/W/O RELEASE



08/11/04 AS

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



u 8.11.03

# Eagle Copters Maintenance Ltd

# WORK REPORT

Work Order Number: 45211

Manufacture Dart Parts - Eagle S

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.*

**Squawk: 1.21**

Discrepancy:

Fabricate D212-725-1-099, Radius Block for Dart Aerospace.

Resolution:

N/A

1.21 Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

AMO 6-81 Signature: Colin Gould on 10/23/2008

**Squawk: 1.22**

Discrepancy:

Fabricate D212-725-1-101, Spacer for Dart Aerospace.

Resolution:

D212-725-1-101, Spacer fabricated IAW D212-725-1 Dwg Pg. 31. Material 6061 T6 5/16" ROUND BAR, Batch No. 2972.

1.22 Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

AMO 6-81 Signature: Colin Gould on 10/23/2008

**Squawk: 1.23**

Discrepancy:

Fabricate D212-725-1-103, Doubler for Dart Aerospace.

Resolution:

D212-725-1-103, Doubler fabricated IAW D212-725-1 Dwg Pg. 36. Material 2024 T3 .050 Batch No. 1511.

1.23 Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

AMO 6-81 Signature: Colin Gould on 10/23/2008

**Squawk: 1.24**

Discrepancy:

Fabricate D212-725-1-107, Angle for Dart Aerospace.

Resolution:

D212-725-1-107, Angle fabricated IAW D212-725-1 Dwg Pg. 32. Material 2024 T3 .040 Batch No. 0921

1.24 Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

AMO 6-81 Signature: Colin Gould on 10/23/2008

**Squawk: 1.25**

Discrepancy:

Fabricate D212-725-1-113 / -114, Gusset for Dart Aerospace.

Resolution:

D212-725-1-113 / -114, Gusset fabricated IAW D212-725-1 Dwg Pg. 36. Material 2024 T3 .040 Batch No. 0921.

1.25 Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

AMO 6-81 Signature: Colin Gould on 10/23/2008

\*\*\*\*\* Original Maintenance Releases and Independent Control Inspection details are stored electronically at \*\*\*\*\*

\*\*\*\*\* Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software \*\*\*\*\*

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<b>Customer</b>	: CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b>	: 212 DETAIL PARTS
<b>Job Number</b>	: 42657		
<b>Estimate Number</b>	: 13228		
<b>P.O. Number</b>	:	<b>Part Number</b>	: D2127251101
<b>This Issue</b>	: 16/10/2008	<b>S.O. No.</b>	:
<b>Prsht Rev.</b>	: NC	<b>Drawing Number</b>	: D212-725-1
<b>First Issue</b>	: 16/10/2008	<b>Project Number</b>	: N/A
<b>Previous Run</b>	: 42653	<b>Drawing Revision</b>	:
		<b>Material</b>	: N/A
<b>Written By</b>	:	<b>Due Date</b>	: 23/10/2008
<b>Checked &amp; Approved By</b>	: <u>JLD 08.10.16</u>	<b>Qty:</b>	1 Um: Each
<b>Comment</b>	:		

### Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	PG	PURCHASING
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**Comment:** PURCHASING

Issue P/O: 2396 to Eagle Copters

"Assembly of D212-725-1-101 with Dart IPP D212-725-1-101"

Send a copy of this IPP

*C2681/d20*  
*0*

2.0	D2127251101	Bellcrank Assembly
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

BELLCRANK ASSY

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
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**Comment:** Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty	Part Number	Description	Batch
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1	D212-725-1-101	Bell crank ass'y	_____
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Attach serviceable tags

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-101 REV. \_\_\_\_\_

Material Certification / Proof of Traceability / Certificate of Conformity required

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Thursday, 16/10/2008 4:35:26 PM  
User: Julie Dawson

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 42657

Part Number: D2127251101

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

5.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

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Job Number	: 42657		
Estimate Number	: 13228		
P.O. Number	:	Part Number	: D2127251101
This Issue	: 16/10/2008 S.O. No. :	Drawing Number	: D212-725-1
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 16/10/2008 Type : PURCHASED PARTS	Drawing Revision	:
Previous Run	: 42653	Material	: N/A
Written By	:	Due Date	: 23/10/2008 Qty: 1 Um: Each
Checked & Approved By	: <u>JLO 08.10.16</u>		
Comment	:		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	PG	PURCHASING
-----	----	------------



Comment: PURCHASING

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"Assembly of D212-725-1-101 with Dart IPP D212-725-1-101"

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OCT 29 2008

2.0	D2127251101	Bellcrank Assembly
-----	-------------	--------------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

BELLCRANK ASSY

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
-----	-----------------	------------------



Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty Part Number Description Batch

1 D212-725-1-101

Bell crank ass'y

W/ 45211

Attach serviceable tags

OCT 29 2008

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-101 REV. E

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Drawing Name: 212 DETAIL PARTS

Job Number: 42657

Part Number: D2127251101

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



AS

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

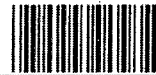
Send this W/O back to DartKit to be stocked at Eagle

OCT 29 2008

5.0

QC5

INSPECT WORK TO CURRENT STEP



AS

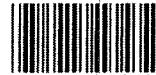
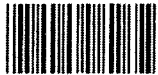
Comment: INSPECT WORK TO CURRENT STEP

OCT 29 2008

6.0

PACKAGING 1

PACKAGING RESOURCE #1



N/A AS

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

OCT 29 2008

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Work Order Number: 45211

Manufacture Dart Parts - Eagle S

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N/A

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